Dart Aerospace Ltd. Friday, 29/08/2008 1:33:25 PM Date: User: Julie Lecocq **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : FLOAT SKIDTUBE Job Number : 41689 : 10366 **Estimate Number** : D412742013 Part Number P.O. Number : N/A : 29/08/2008 S.O. No. : **Drawing Number** This Issue : NC : N/A **Project Number** Prsht Rev. ; D : 29/08/2008 Type : SKIDTUBES **Drawing Revision** First Issue : 41688 **Previous Run** Material Due Date : 10/09/2008 Qty: 1 Um: Written By Checked & Approved By KJ/JLM Comment : Est Rev: A 05.10.13 New Issue Est Rev:B 06-06-08 As per DSI9336 JLM Est RevC 07-12-03 ECN 1072 DD verified by:JLM **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: 1.0 DC DOCUMENT CONTROL JUD 08.9.11 CH (700)5 Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-742-013 CHG004 2.0 FLOAT SKID ASSEMBLY Comment: Sub-Component FLOAT SKID ASSEMBLY 41689 4 1 x D412-742-043 Batch 3.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit 4.0 D2571 Saddle, Fwd Out 205 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)



Qty Part Number D2571

Description Saddle Fwd Outside

Batch 41587

5.0 D2572

Saddle, Fwd In 205



Comment: Qty.:

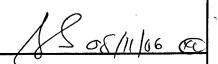
1.0000 Each(s)/Unit

1.0000 Each(s)

Pick:

Qty Part Number 1 D2572

Description Saddle Fwd Inside Batch



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Friday, 29/08/2008 1:33:25 PM Date: User: Julie Lecocq **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 41689 Job Number: Description: Seq. #: **Machine Or Operation:** Saddle, Aft Out 205 6.0 D2573 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Batch **Qty Part Number** Description 08/11/160 (E Saddle Aft Outside 1 D2573 D2574 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch 1 D2574 Saddle Aft Outside D2876 8.0 Comment: Qty.: 2.0000 Each(s)/Unit 2.0000 Each(s) Pick: **Qty Part Number** Description 2 D2876 Saddle Spacer Saddle Spacer D2877 9.0 2.0000 Each(s) Comment: Qtv.: 2.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description 2 D2877 Saddle Spacer D34031 10.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description 16 D3403-1 08/11/66 Bushing. 11.0 D2747 Set Screw Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description 4 D2747 Bolt

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Date: Friday, 29/08/2008 1:33:25 PM User: Julie Lecocq **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 41689 Job Number: Seq. #: Description: **Machine Or Operation:** Set Screw D35331 12.0 2.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Set Screw AN4C6A 13.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description Batch 16 AN4C6A Bolt AN4C52A 14.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description 8 AN4C52A Bolt AN6C12A 15.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch 8 AN6C12A Bolt D36723 Comment: Qty.: Total: 32.0000 Each(s PHENOLIC WASHER 17.0 AN960C416L Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) WASHER D36729 Phenolic Washer 18.0 8.0000 Each(s) Comment: Qty.: 8.0000 Each(s)/Unit Total: 08/11/66 (A PHENOLIC WASHER

Page 3

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Friday, 29/08/2008 1:33:25 PM Date: User: Julie Lecocq **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 41689 Part Number: D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** WASHER AN960C616L 19.0 8.0000 Each(s) Comment: Qty.: 8.0000 Each(s)/Unit Total: M168672 WASHER 20.0 D367211 16.0000 Each(s) Comment: Qty.: 16.0000 Each(s)/Unit Total: PHENOLIC WASHER 21.0 MS210434 Comment: Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s) Nut MIOGILER 22.0 AN4C7A Bolt Comment: Qty.: Total: 4.0000 Each(s) 4.0000 Each(s)/Unit Bolt M68119 Batch: D34033 Bushing 23.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description 08/11/06 (K) 8 D3403-3 Bushing, D3405041 24.0 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: Description **Qty Part Number** Batch 1 D3405-041 GHW Lug 25.0 D3405043 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch 1 D3405-043 **GHW Lug**

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Friday, 29/08/2008 1:33:25 PM Date: User: Julie Lecocq **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 41689 Job Number: Description: Seq. #: **Machine Or Operation:** AN4C46A BOLT 26.0 4.0000 Each(s) Comment: Qty.: 4.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description 4 AN4C46A Bolt MS210434 29.0000 Each(s) Comment: Qty.: 29.0000 Each(s)/Unit Total: Pick: Description Qty Part Number 29 MS21043-4Nut____ 8711/66 @ D3407041 Tow Ring 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: S 08/11/06 Qu Description **Qty Part Number** D3407-041 **TOW RING** D34173 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: 5 08/11/06 @ Description **Qty Part Number** D3417-3 WASHER D34561 Comment: Qty : 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description 08/11/06 Q D3456-1 WASHER 31.0 AN3C37A Comment: Qty.: 1.0000 EACH(s) 1.0000 EACH(s)/Unit Total: **BOLT**

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Friday, 29/08/2008 1:33:25 PM Date: User: , Julie Lecocq **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 41689 Part Number: D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** AN3C40A **BOLT** 32.0 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: **BOLT** AN3C41A 33.0 Comment: Qty : 1.0000 Each(s)/Unit Total: 1.0000 Each(s) **BOLT** AN3C42A 34.0 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: 106169 **BOLT** AN3C43A BOLT 35.0 Comment: Qty.: 4.0000 Each(s) 4.0000 Each(s)/Unit Total: **BOLT** AN3C46A 36.0 5.0000 Each(s)/Unit Total: 5.0000 Each(s) Comment: Qty.: 061109 **BOLT** 37.0 AN960C10L washer 26.0000 Each(s)/Unit-26.0000 Each(s) Comment: Qty.: Total: 16975 N6975 washer MS210433 38:0 Total: 13.0000 Each(s) Comment: Qty.: Each(s)/Unit 08880 Nut 39.0 QC4 INSPECT 100% KITS FOR OMPLETENESS Comment: INSPECT 100% KITS FOR COMPLETENESS

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Friday, 29/08/2008 1:33:25 PM

User:

Julie Lecoca

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE

Job Number: 41689

Part Number: D412742013

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Seq. #:

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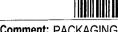
Description:

40.0

PACKAGING 1

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-013



41.0

QC21



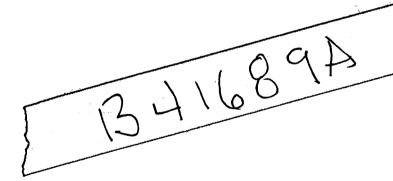
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Job Completion



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